



































 PHILIP MORRIS U.S.A. DIRECT MATERIAL SPECIFICATION	MAT'L. CODE 55-271A				
	SUPPLEMENT:				
	APPLICABLE U.S.:				
DESCRIPTION CORRUGATED CASE EX 271 ALPINE 10'S LONG SIZE	DATE				
CASE FLIP TOP BOX 10M	PAGE OF				
REASON FOR CHANGE:	APPROVED BY:				
STYLE: _____ TEST: _____ FLUTE: _____ BOARD COLOR: _____ INSIDE DIMS.: _____ Lx _____ Wx _____ D (INCHES) OUTSIDE DIMS.: _____ Lx _____ Wx _____ D CUBE: _____ Ft. COMPONENT MATERIALS: _____ / _____ / _____ ADHESIVE: _____ TOTAL COMBINED BD. WT: _____ lbs./MSF COMBINED BD. CALIPER: _____ INCHES. JOINT: Blue lap inside. Joint to have lap on width panel, glued to length panel. Glued lap to be crushed. Bevel flap below score. RED CENTER CUT LINE: _____ PRINT COLORS GCM(ED.) _____ BINARY AND SECURITY BAR COLOR: P.M. Solar-Flex or GCM 90 Black BINARY NO: _____ SECURITY BAR NO.: _____ LOCATION: Four width flaps FLAP IDENTIFICATION: Data case is manufactured, P.M. P.O. number, and P.M. Material Code to be printed on two diagonally opposite width flaps. UNITIZING: _____/Bundle: _____/Unit: With Tie Sheets: STRAPPING: 4 Bands-2 each way REMARKS: _____ MINIATURE DATE 2-86					
<table border="1"> <tr> <td> ALLOW FOR 1" TAPE MADE IN U.S.A.  10M  10M  </td> <td>   10M  </td> <td> ALLOW FOR 1" TAPE MADE BY PHILIP MORRIS, INC.  10M  10M  </td> <td> ALLOW FOR 1" TAPE MADE IN U.S.A.   10M  </td> </tr> </table>		ALLOW FOR 1" TAPE MADE IN U.S.A.  10M  10M 	  10M 	ALLOW FOR 1" TAPE MADE BY PHILIP MORRIS, INC.  10M  10M 	ALLOW FOR 1" TAPE MADE IN U.S.A.   10M 
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mark/trace INC. 6727-28 CHARLES CITY CIRCLE • RICHMOND, VA. 23231 • PHONE (804) 222-2290 CAUTION: Check this miniature carefully for copy, color, break, size and general layout. Our responsibility ends with the replacement of any incorrect die or miniature.					

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